

## SECTION ROLLING

DIAMETER (mm)	TOLERANCE
UP TO 500	+/-2mm
500 TO 1000	+/-3mm
1000 TO 2000	+/-4mm
2000 TO 3000	+/-5mm
3000 TO 4000	+/-6mm
OVER 4000	Diameter / 1000mm (+/-)

Maximum deviation - Diameter / 1000, or 6mm (Whichever is greater)

## PLATE ROLLING

DIAMETER (mm)	TOLERANCE
UP TO 2000	+/-6mm
2000 TO 3000	+/-8mm
3000 TO 4000	+/-10mm

Maximum deviation - Diameter / 500, or 6mm (Whichever is greater)

For special items such as spirals and coils, please contact us.