

# TOPRING ROLLERS CC

EST. 1989

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# Our History

- ▣ Topring Rollers was founded in 1989.
- ▣ Topring Rollers was started with the aim of helping all customers from private clients to large multi-nationals for all rolling and bending requirements. No job is too big or too small.
- ▣ In the last 25 years we have grown from a small company with one machine, to a well respected company in our industry.
- ▣ We now have in excess of 30 rolling and bending machines.
- ▣ We also have a backup generator so power cuts will not delay your job.
- ▣ We are BBEE compliant (Level 5 contributor)

# Services

- Topping Rollers is involved in the rolling and bending of all steel and aluminium sections for use in various industries that require curved (radiused) sections.
- With our selection of section rolls, plate rolls, mandrel benders and pressing equipment, we are in a position to roll and bend most of the steel, stainless steel and aluminium sections currently available.
  
- Rolling of Mild Steel, Stainless Steel, Aluminium, Copper and Titanium sections and profiles including the following :
  - Flat Bar – rolled on Edge or as a Band.
  - Angle iron (Equal/Unequal) – Rolled Toe in, Toe out, Birds mouth in, Birds mouth out.
  - I Beams/Columns- Rolled as a Crawl and the Hardway (across the web).
  - IPE sections – Rolled as a Crawl and the Hardway (across the web).
  - Channels – Rolled Toe in, Toe out and the Hardway (across the web).
  - Round and square tubing – rolled flat or as a spiral or coil.
  - Pipe – rolled flat or as a spiral or coil.
  - Rectangular Tubing – rolled on Edge or as a Band.
  - Square bar / Round Bar – rolled as ring, spiral or coil.
  - Plate – rolled into segments, barrels or cones.
  
- Bending of Mild Steel, Stainless Steel, Aluminium, Copper and Titanium sections and profiles including the following:
  - Plates, Pipes and Tubes
  - Fabrication of Mild Steel, Stainless Steel, Aluminium and Copper components.
  - Welding of Mild Steel, Stainless Steel, Aluminium and Copper components.
  - Design- using CAD to design staircases, balustrades, components and printing full size layouts on our in house plotters.
  - Advice – with over 20 years experience in the rolling and bending industry our staff have a reputation for giving helpful advice to assist with the planning and implementation of any job either a large quantity or one off. This experience will assist with recognising potential problems before they occur creating better job efficiency and profitability for our customers.

# What can we roll?

TOPRING ROLLERS - ROLLING CAPACITY								
	Large	Medium	Small		Large	Medium	Small	
<b>Angle Toe In</b> 	150 x 150 x 18 3500mm o/diam	80 x 80 x 8 800mm o/diam	25 x 25 x 3 350mm o/diam	<b>Flat Bar Band</b> 	300 x 20 500mm i/diam	100 x 10 250mm i/diam	25 x 3 100mm i/diam	
<b>Angle Toe Out</b> 	200 x 200 x 18 5000mm i/diam	80 x 80 x 8 750mm i/diam	25 x 25 x 3 300mm i/diam	<b>Flat Bar Edge</b> 	150 x 50 1500mm i/diam	100 x 10 800mm i/diam	25 x 3 300mm i/diam	
<b>Beam Crawl</b> 	203 x 203 x 86 Column 4000mm m/diam	160 x 82 IPE 3000mm m/diam	100 x 55 IPE 2000 m/diam	<b>Rect Tube Edge</b> 	150 x 50 4200mm i/diam	76 x 38 3000mm i/diam	50 x 25 1600mm i/diam	
<b>Beam Hard-way</b> 	203 x 133 Beam 28000mm i/diam	140 x 73 IPE 7000mm i/diam	100 x 55 IPE 7000mm i/diam	<b>Rect Tube Band</b> 	150 x 50 3000mm i/diam	76 x 38 1600mm i/diam	50 x 25 800mm i/diam	
<b>Channel Toe In</b> 	300 x 100 3000mm o/diam	152 x 76 2000mm o/diam	76 x 38 800mm o/diam	<b>Square Tube</b> 	120 x 120 6000mm i/diam	76 x 76 4000mm i/diam	25 x 25 300mm i/diam	
<b>Channel Toe Out</b> 	300 x 100 3000mm i/diam	152 x 76 2000mm i/diam	76 x 38 800mm i/diam	<b>Round Bar</b> 	103 o/d 1000mm i/diam	50 o/d 500mm i/diam	6 o/d 300mm i/diam	
<b>Channel Hard-way</b> 	200 x 75 12000mm i/diam	152 x 76 11000mm i/diam	76 x 38 4000mm i/diam	<b>Square Bar</b> 	100 x 100 1000mm i/diam	50 x 50 500mm i/diam	10 x 10 300mm i/diam	
<b>Round Tube</b> 	219 o/d 3000mm i/diam	102 o/d 750mm i/diam	25 o/d 300mm i/diam	<b>Diameter</b> 				
				<b>Radius</b> 				

We can also roll plates (not roqtuff / vrn400) 3000mm wide up to 30mm thick.  
 The figures above show minimum diameters. Larger diameters can be achieved without difficulty.  
 If smaller diameters are required than shown, please contact us for further information.  
 These sizes refer to standard 350WA Mild steel material.  
 We also roll stainless steel, copper, titanium and aluminium sections on request.

These are guidelines only. Please feel free to contact us regarding any requirements you may have.

# Industries we cater to

- ▣ Shuttering and equipment for mining
- ▣ Spiral staircases and balustrading
- ▣ SAPPI
- ▣ CLOVER
- ▣ ESKOM
- ▣ SASOL
- ▣ 2010 World Cup stadia

# Our Premises



Spiral staircase  
for Elandias Trading



# Gallery

Spiral flat bar



Pipeline expansion joint

Stainless steel heat exchanger

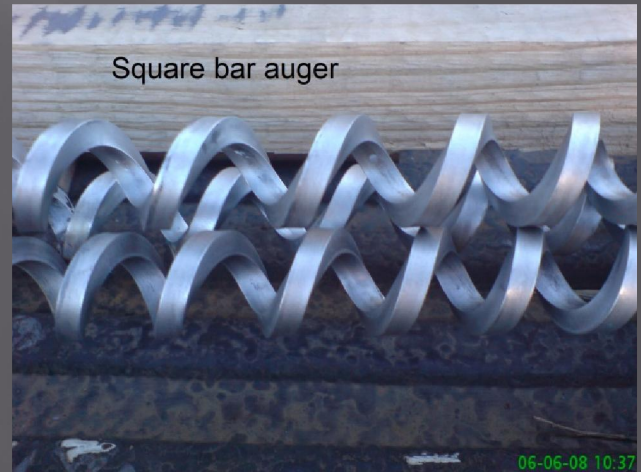


Galvanised drain pan



Roof trusses - MTC structures

# Gallery



# Gallery



Copper heat exchanger



Stainless heat exchanger



Double stringer  
GJS steel